

IN THE CLAIMS:

Claims 1-16 (canceled)

17. (original) A process for the desulfurization of a hydrocarbonaceous oil which process comprises:

- a) contacting the hydrocarbonaceous oil with a hydrodesulfurization catalyst in a hydrodesulfurization reaction zone at hydrodesulfurization conditions to produce hydrogen sulfide and a resulting first hydrocarbonaceous oil stream having a reduced concentration of sulfur;
- b) contacting the first hydrocarbonaceous oil stream having a reduced concentration of sulfur with an aqueous oxidizing solution in an oxidation zone to produce a second hydrocarbonaceous stream oil stream comprising sulfur-oxidated compounds;
- c) contacting the second hydrocarbonaceous stream comprising sulfur-oxidated compounds from step (b) with a selective adsorbent having a greater selectivity for the sulfur oxidated compounds than for sulfur-free hydrocarbonaceous oil to produce an adsorbent containing at least a portion of the sulfur-oxidated compounds and a third hydrocarbonaceous oil stream having a reduced concentration of sulfur-oxidated compounds;
- d) separating the adsorbent containing at least a portion of the sulfur-oxidated compounds produced in step (c) to provide an adsorbent rich in sulfur-oxidated compounds;
- e) regenerating at least a portion of the adsorbent from step (d) and recycling to step (c) to provide at least a portion of the selective adsorbent, and;
- f) recovering the third hydrocarbonaceous oil stream.

18. (original) The process of claim 17 wherein at least a portion of any residual oxidizing solution from the step (b) is decomposed.

19. (original) The process of claim 17 wherein the hydrodesulfurization reaction zone is operated at conditions which include a pressure from about 800 kPa (100 psig) to about 12.5 MPa (1800 psig), a maximum temperature from about 204°C (400°F) to about 400°C (750°F) and a hydrogen to feed ratio from about 33.7 nm³/m³ (200 SCFB) to about 1685 nm³/m³ (10,000 SCFB).
20. (original) The process of claim 17 wherein the aqueous oxidizing solution comprises hydrogen peroxide and a carboxylic acid.
21. (original) The process of claim 20 wherein the oxidation zone is operated at conditions including a molar feed ratio of hydrogen peroxide to sulfur ranging from about 1 to about 10 and a molar ratio of carboxylic acid to hydrogen peroxide from about 0.1 to about 10.
22. (original) The process of claim 17 wherein the process of claim 1 wherein the selective adsorbent is selected from the group consisting of silica, alumina, silicalite, ZSM-5, zeolite L, X and Y-type zeolites, dealuminated Y-type zeolite, zeolite beta, zeolite omega, and SAPO-34.
23. (original) A process for the desulfurization of a hydrocarbonaceous oil which process comprises:
- a) contacting the hydrocarbonaceous oil boiling in the range from about 149°C (300°F) to about 538°C (1000°F) with a hydrodesulfurization catalyst in a hydrodesulfurization reaction zone at hydrodesulfurization conditions which include a pressure from about 800 kPa (100 psig) to about 12.5 MPa (1800 psig), a maximum temperature from about 204°C (400°F) to about 400°C (750°F) and a hydrogen to feed ratio from about 33.7 nm³/m³ (200 SCFB) to about 1685 nm³/m³ (10,000 SCFB) to produce hydrogen sulfide and a resulting first hydrocarbonaceous oil stream having a reduced concentration of sulfur;
 - b) contacting the first hydrocarbonaceous oil stream having a reduced concentration of sulfur with an aqueous oxidizing solution comprising acetic acid and hydrogen peroxide in an oxidation zone to produce a second hydrocarbonaceous oil stream comprising sulfur-oxidized compounds;

- c) decomposing at least a portion of any residual oxidizing solution from the sulfur oxidation effluent;
- d) contacting an effluent stream from step (c) comprising sulfur-oxidated compounds with a selective adsorbent selected from the group consisting of silica, alumina, silicalite, ZSM-5, zeolite L, X and Y-type zeolites, dealuminated Y-type zeolite, zeolite beta, zeolite omega and SAPO-34, and having a greater selectivity for the sulfur oxidated compounds than for sulfur-free hydrocarbonaceous oil to produce an adsorbent containing at least a portion of the sulfur-oxidated compounds and a third hydrocarbonaceous oil stream having a reduced concentration of sulfur-oxidated compounds;
- e) separating the adsorbent containing at least a portion of the sulfur-oxidated compounds produced in step (d) to provide an adsorbent rich in sulfur-oxidated compounds;
- f) regenerating at least a portion of the adsorbent from step (e) and recycling to step (d) to provide at least a portion of the selective adsorbent, and;
- g) recovering the third hydrocarbonaceous oil stream.